

Press #	Make	Tons	Shot size oz.	Shot size Gram	Platen size L/W	Dist Btwn tie bars L/W:	Min Shut Hgt.	Max shut Hgt.	Max mold open	Core pull	K.O. config.	K.O. length	Set-Up Cost
10	Borche	165	11.3	320	26-1/4" 26-1/4"	18" 18"	6-1/4"	19-1/2"	35.5"	2	Standard 5 count pattern	5"	\$250.00
20	Van Dorn	150	8	226	26-1/2" 28"	18-1/2" 15-1/2"	6"	21-1/2"	18"	None	Standard 13 count pattern	3"	\$250.00
30	Borche	220	16	453	29-1/2" 29-1/2"	29" 29"	7-1/4"	21-1/2"	40"	2	Standard 5 count pattern	5-3/4"	\$250.00
40	Van Dorn	110	4	113	26" 25"	14-3/4" 17"	6"	15"	28"	None	Standard 13 count pattern	3"	\$250.00
50	Cincinnati	200	14	396	34" 32"	18" 21"	7"	22"	25"	None	Standard 13 count pattern	3"	\$250.00
60	Cincinnati	110	4	113	24" 24"	14" 16"	7"	14"	25"	None	Standard 13 count pattern	3"	\$250.00
70	Vandorn	300	24	680	39" 39"	24" X 22-1/2"	9"	22-1/2"	40"	None	Standard 13 count pattern	5"	\$250.00
80	Van Dorn	75	3	85	22-1/4" 24"	16" X 14"	5-1/2"	13"	23"	None	Standard 5 count pattern	3"	\$250.00
90	Borche	400	66	1870	40" 40"	28-3/4" X 27-1/2"	9-3/4"	28-1/4"	54"	2	Standard 13 count pattern	8"	\$250.00
100	Van Dorn	165	32	906	42" 42"	27" 27"	9"	24-1/2"	50"	1	Standard 13 count pattern	6"	\$250.00

For each operator

Auxillary Equipment	Borche 165 Ton	
DME zone controllers	Thermolater	3
1-1 zone	Chillers	2
1-2 zone	Dryers	5
2-5 zone	Grinders	8
1-8 zone	Hot oil heater	1
1-16 zone		

Shot size: 11.3 oz's
Platen size L/W: 26 1/4" x 26 1/4"
Distance between tie bars L/W: 18" x 18"
Shut height MIN/MAX: 6 1/4" x 19 1/2"
Max mold open: 35 1/2"
Core pull: 2
K.O. config: Standard 5 count pattern

